

The mechanical seal kit and bearing frame kit are offered separately.

We recommend ordering both kits for a major service. Both the Mechanical Seal and Bearing Frame kits include all O-rings needed for service.

| Part Number | Description |
|-------------|---------------------------------------|
| 372000136 | Mechanical Seal Kit, includes O-rings |
| 373000133 | Bearing Frame Kit, includes O-rings |

PN 372000136 Mechanical Seal Kit

| Qty | Item # | Description |
|-----|---------------|-------------------------|
| 1 | 31871141 | FILL COVER GASKET |
| 1 | 31852908 | GASKET SUCTION FLANGE |
| 1 | 30147271 | O-RING 2-271 BUNA-N70 |
| 2 | 30147447 | O-RING 2-447 BUNA-N70 |
| 1 | 37622062FF125 | IMPELLER SCREW |
| 1 | 21422101 | IMPELLER WASHER |
| 1 | 12721110 | SHIM 2.56 x 1.28 x .005 |
| 1 | 12721111 | SHIM 2.56 x 1.28 x .010 |
| 1 | 12721112 | SHIM 2.56 x 1.28 x .015 |
| 1 | 30422187 | CARTRIDGE SEAL ASSY |
| 1 | 30148026 | O-RING 2-026 VITON |
| 1 | 31871106 | 3" FULL FLANGE GASKET |
| 1 | 34800104 | P-80 LUBRICANT, 10ML |
| 1 | 34800105 | LOCTITE 263, 0.5ML TUBE |
| 1 | 88PFLASHLIGHT | LED FLASHLIGHT W/LOGO |

PN 373000133 Bearing Frame Kit

| Qty | Item # | Description |
|-----|--------------|-------------------------|
| 1 | 12211110 | KEY 3/8 x 3/8 x 2.50 LG |
| 1 | 353005100156 | SNAP RING 5100-156 |
| 1 | 31900105 | BEARING 6208 NRC3* |
| 1 | 31852903 | GASKET BRG CAP |
| 1 | 30147447 | O-RING 2-447 BUNA-N70 |
| 1 | 31900104 | BEARING 6208 ZC3S |
| 3 | 30500110 | LIP SEAL 450185/15655 |
| 1 | 31852905 | GASKET SEAL PLATE |
| 1 | 30148026 | O-RING 2-026 VITON |

Ordering Information

Parts kits are in stock and available for shipment within 2 business days.

Please call or email orders. Phone (503) 266-4115, Email Parts@pioneerpump.com.

Note

Part numbers listed reflect updated part numbers as of August 2017. Older documentation may have different part numbers. Please consult factory if differences appear.

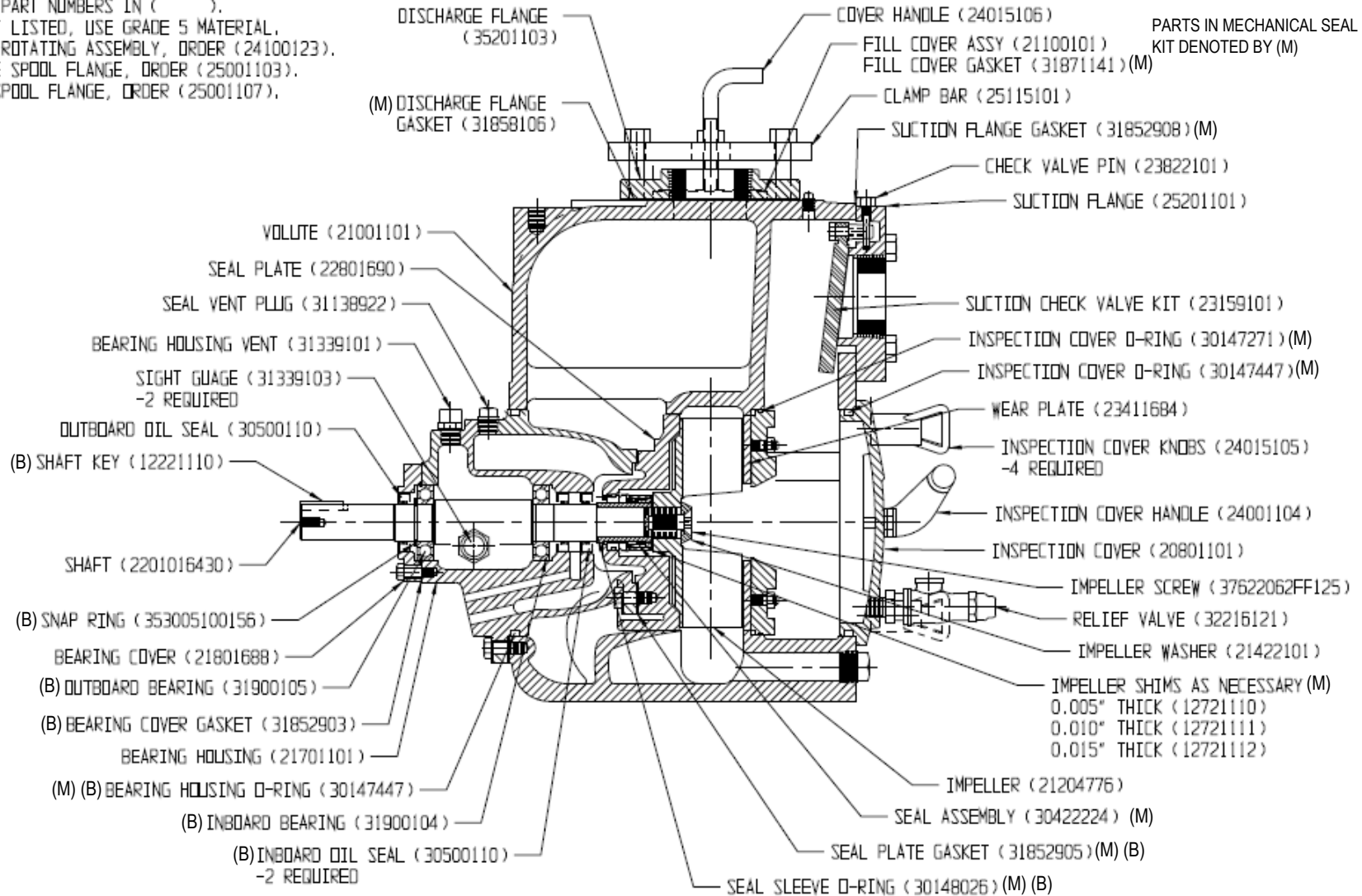
All parts included in kits are standard material. Please contact Pioneer Pump for any special requests regarding the material of component.

NOTES:

- PIONEER PUMP PART NUMBERS IN ().
- CAPSCREWS NOT LISTED, USE GRADE 5 MATERIAL.
- FOR COMPLETE ROTATING ASSEMBLY, ORDER (24100123).
- FOR DISCHARGE SPOOL FLANGE, ORDER (25001103).
- FOR SUCTION SPOOL FLANGE, ORDER (25001107).

PARTS IN BEARING FRAME KIT DENOTED BY (B)

PARTS IN MECHANICAL SEAL KIT DENOTED BY (M)



MODEL : GS3087L75-HD
REFERENCE : SPHFGS3-000

DWG NO. 17501A
REVISION: 001
DRAWN BY: ESW
DATE: 5/2/2017