

The mechanical seal kit and bearing frame kit are offered separately.
 We recommend ordering both kits for a major service. Both the Mechanical Seal and Bearing Frame kits include all O-rings needed for service.

Part Number	Description
372000134	Mechanical Seal Kit, includes O-rings
372000130	Bearing Frame Kit, includes O-rings

PN 372000134 Mechanical Seal Kit

Qty	Item #	Description
1	31871141	FILL COVER GASKET
1	31847143	SUCTION HEAD GASKET
1	31847144	CLEAN-OUT COVER GASKET
1	31800145	GASKET, SHOULDER CPLG
1	37622062FF125	IMPELLER SCREW
1	21422783	IMPELLER WASHER
1	30422171A	SEAL ASSEMBLY
1	34800104	P-80 LUBRICANT, 10ML TUBE
1	34800105	LOCTITE 263, 0.5ML TUBE
1	88PFLASHLIGHT	LED FLASHLIGHT W/LOGO
1	30147170	O-RING 2-170 BUNA-N70
1	30147458	O-RING 2-458 BUNA-N70

PN 373000130 Bearing Frame Kit

Qty	Item #	Description
1	30147252	O-RING 2-252 BUNA-N70
1	12211110	KEY 3/8 x 3/8 x 2.50 LG
1	353005100215	SNAP RING 5100-215
1	31900109	OUTBOARD BEARING
1	30147458	O-RING 2-458 BUNA-N70
1	31900108	INBOARD BEARING
3	30500117	LIP SEAL 473239 BUNA
1	30147170	O-RING 2-170 BUNA-N70
1	30147458	O-RING 2-458 BUNA-N70
1	31852907	GASKET SEAL PLATE P10

Ordering Information

Parts kits are in stock and available for shipment within 2 business days.
 Please call or email orders. Phone (503) 266-4115, Email Parts@pioneerpump.com.

Note

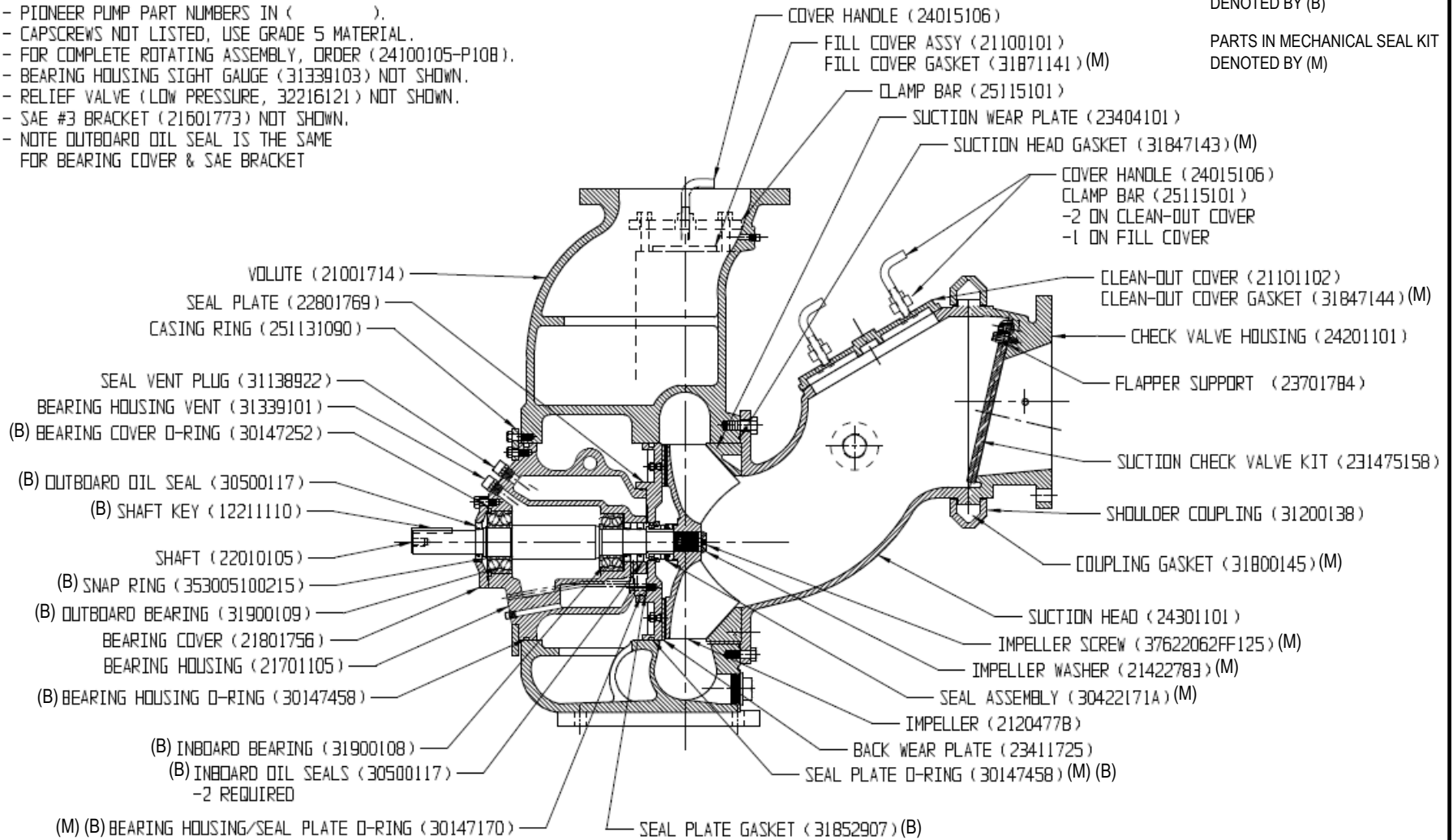
Part numbers listed reflect updated part numbers as of August 2017. Older documentation may have different part numbers. Please consult factory if differences appear.

All parts included in kits are standard material. Please contact Pioneer Pump for any special requests regarding the material of components.

NOTES:

- PIONEER PUMP PART NUMBERS IN ().
- CAPSCREWS NOT LISTED, USE GRADE 5 MATERIAL.
- FOR COMPLETE ROTATING ASSEMBLY, ORDER (24100105-P108).
- BEARING HOUSING SIGHT GAUGE (31339103) NOT SHOWN.
- RELIEF VALVE (LOW PRESSURE, 32216121) NOT SHOWN.
- SAE #3 BRACKET (21601773) NOT SHOWN.
- NOTE OUTBOARD OIL SEAL IS THE SAME FOR BEARING COVER & SAE BRACKET

PARTS IN BEARING FRAME KIT DENOTED BY (B)
 PARTS IN MECHANICAL SEAL KIT DENOTED BY (M)



MODEL: GS10015L75-HD
 REFERENCE: SPHFGS10-001

DWG NO. 17496A
 REVISION: 002
 DRAWN BY: ESW
 DATE: 8/17/2017